

Plasticmetal

Hardener Liquid	No.	Pot Life (Min.) 30ml:30ml*	Pot Life (Min.) 30ml:15ml*	Cure Time (Min.)*	Properties
HL Standard	0112	8-10	5-7	20	Standard hardener (Europa)
HL Rapid	0116	5-7	3-5	13	Special for quick and emergency repairs
HL Slow	0114	18-20	15-17	30	Special for serial production / long pot life and curing
HL Tropic	0113	8-10	7-9	30	For tropical regions
HL Tropic Slow	0048	~25	~18		Tropical regions / long pot life and curing time
HL WF	0204	5-6	4-5	11	High temperature loads +250°C
HL WF Tropic	0171	8-10	6-8	13	High temperature loads +250°C / tropical regions
HL WF Slow	0768	30-38	20-25	20	High temperature loads +250°C / tropical / long pot life
HL SF	0013	7-9	6-8	13	Blast-proof hardener, hard elastic after curing
HL Thixo	0065	7-9	6-8	15	Drip-proof hardener for overhead work